## Granja Tres Arroyos S.A

**Environmental Product Declaration,** In accordance with ISO 14025:2006.

Whole chicken with giblets.









PROGRAM

The International EPD® System, www.environdec.com



PROGRAM **OPERATOR** 

EPD® International AB

## **Executive Summary**

Granja Tres Arroyos is an Argentine company with a long history and experience. It was born more than 50 years ago in the streets of Buenos Aires and, since then, the company has grown to position itself as a benchmark in poultry production. The main challenge is to continue being a leading company capable of providing food to Argentina and the world with the best quality and complying with all food safety standards, ensuring the traceability of the entire process. The environment is a fundamental part of our home. For this reason, we implement the pollution prevention program, forging sustainable development by reducing the consumption of natural resources, such as alternative energy, and preventing insurmountable environmental problems.

The slaughter plants are equipped with advanced effluent treatment systems, which discharge treated water into the water basin. In this way, we generate energy from liquid effluents, which translates into the optimization of natural resources and a balanced relationship with the environment.

The main objective of this paper is to determine the environmental impacts derived from the production of chicken meat for the domestic market, produced in the slaughtering plants that belong to Granja Tres Arroyos S.A.

The scope of this analysis covers "the entire production process", meaning from the production of all raw materials, supplies and energy used in the production of animal feed for our chickens, in the production and slaughtering processes, going through the logistics of transportation to the distributor and consumer, conservation, cooking and until the final disposal of the waste. The study was calculated for the year 2021. The result of the most widespread environmental impact, total potential global warming, according to the average production volume of 6 slaughtering plants analyzed in this study, is 3,172 kg CO<sub>2</sub> equivalent per kilogram of whole chicken with giblets, for the complete life cycle, including cooking. If cooking is excluded, the value obtained is 1.88 kg CO<sub>2</sub> equivalent per kilogram of chicken



## **EPD® Program** Information **Program: The International EPD® System.**

EPD® International AB / Box 210 60 / SE-100 31 Stockholm, Sweden /www.environdec.com | info@environdec.com

### EPD Argentina

Contact: For additional information regarding the activities of Granja Tres Arroyos S.A. related to the declaration of this environmental issue, contact: Miguel Sarasti / email: msarasti@gta.com.ar

## **General Program Instructions for The International EPD® System AB**

- Accountabilities for PCR, LCA an independent, third-party verification.
- PCR "Meat of poultry (fresh, frozen, or chilled)" versión 3.0
- PCR review was conducted by: Filippo Sessa
- EPD Owner: Granja Tres Arroyos S.A.
- Life Cycle Assessment (LCA): Verónica Barrera; Leda Lirio; Leda Lirio; María Candela García de Andina; Leticia Tuninetti

- 14025:2006, via:
- $\checkmark$ **Tecnología Industrial**





 Independent third-party verification of the declaration and data, according to ISO

**EPD verification by individual verifier: Javier** Martín Echazarreta - Instituto Nacional de

• Approved by: The International EPD® System.

 Procedure for follow-up of data during EPD validity involves third-party verifier:

NO

## **EPD® Program Information**



The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but registered in different EPD programmes may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see ISO 14025.



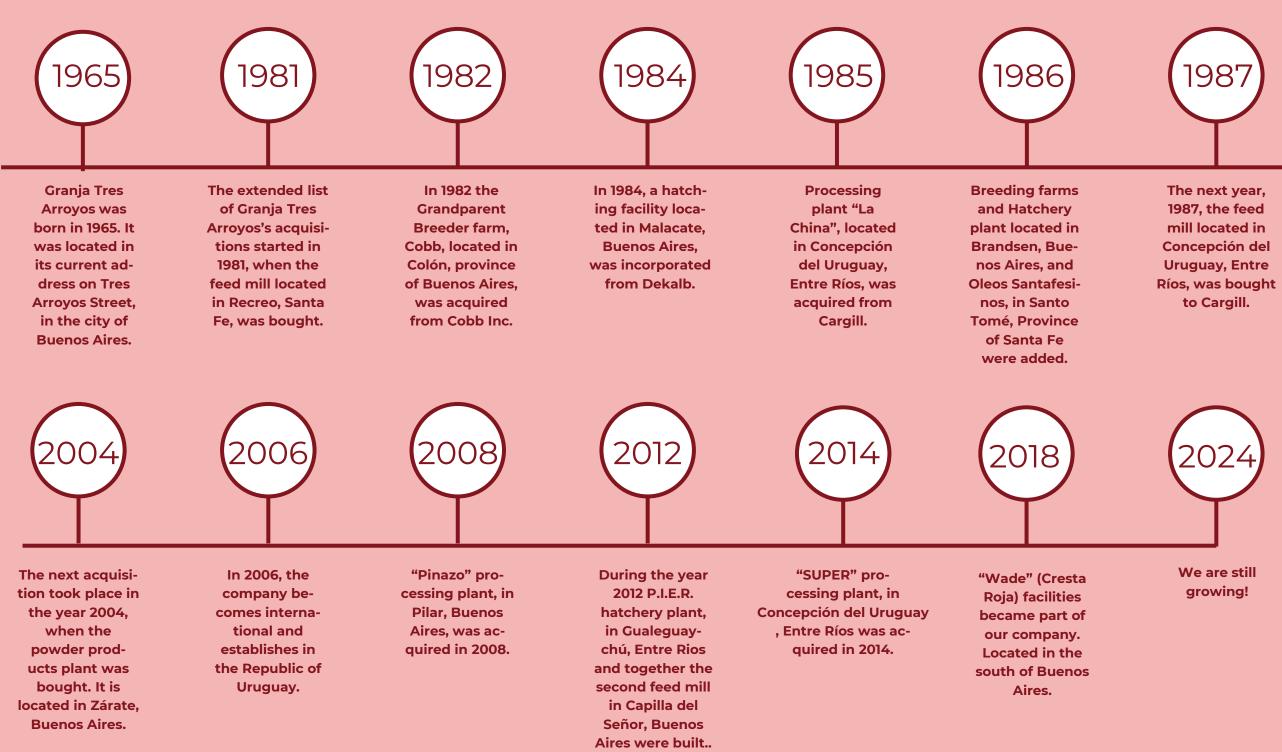
## EPD

## **OUR HISTORY**

GTA IS A COMPANY WITH A LONG REPUTATION IN THE REGION AND THE WORLD. THE BEGINNINGS GO BACK OVER 85 YEARS WHEN CHICKEN WAS SOLD LIVE IN THE STREETS OF BUENOS AIRES. PIONEER IN THE INTERNATIONAL MARKET, GTA IS CURRENTLY THE FIRST PROCESSOR AND EXPORTER OF POULTRY IN ARGENTINA AND URUGUAY.



## Timeline





1993





Time went by and we got to the year 1993, when the hatchery plant and breeder farms in Zárate, **Buenos Aires**, were acquired from Cargill.

During the year 1995 we added the feed mill in Capilla del Señor also from Cargill and the slaughter plant "Cahuané", both located in Buenos Aires.

A new milestone for the group, the grandparents breeding farms, situated in Santa Elena, Entre Ríos, were built with Cobb Vantress Int.



## GTA TODAY



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**poultry** 3.75 million birds/week ARG +0.3million birds/week URU **milk** 600.000 lts/month



**plants** 6 processing plants. 3 further porcessing plants. 5 rendering plants. 8 hatchery plants. 10 feed mills plants.



**exports** More than 60 coutries. 35% of the production



**staff** 7200





### distribution

Retail Fast Food Pet Food Industry Export



## Production

### **01. COBB ARGENTINA**

### **Grandparent Complex**

Location: Santa Elena - Entre Ríos Capacity: 5 million breeders/year Hatchery Feed Mill

### **02. BREEDERS**

GTA

Location: Buenos Aires -Entre Ríos - Chaco Capacity: 2.800.000 · HE/Week

### Wade

Location: Buenos Aires Capacity: 1.700.000 · HE/Week

### **03. HATCHERIES**

### La Laguna - GTA

Location: Brandsen - Buenos Aires Capacity: 800.000 · HE/Week

### Zarate - GTA

Location: Zárate - Buenos Aires Capacity: 1700000 · HE/Week

## **Piensos - GTA** Location: Entre Ríos month

### Malacate - GTA

Location: Malacate - Buenos Aires\_ocation: Buenos Aires Capacity: 200.000 · HE/Week

## month

### **Pier - GTA**

Location: Gualeguaychú - Entre Ríos Capacity: 1.150.000 · HE/Week

### Aurora - WADE

Location: San Miguel del Monte - Buenos Aires Capacity: 900.000 · HE/Week

## 04. FEED MILLS

### Capilla del Señor - GTA

Location: Buenos Aires per month



Capacity: 20.000 · tons/feed

Capacity: 16.000 · tons/feed per

La Pampita - Wade Capacity: 20.000 · tons/feed per



## Processing

### 01.

**Cahuané - GTA** Location: Buenos Aires Production: 185.000 · birds/day

### 04.

**El Jagüel - Wade** Location: Buenos Aires Production: 65.000 · birds/day

### 02.

**Pinazo - GTA** Location: Buenos Aires Production: 65.000 · birds/day

### 05.

**La Unión - Wade** Location: Buenos Aires Production: 65.000 · birds/day

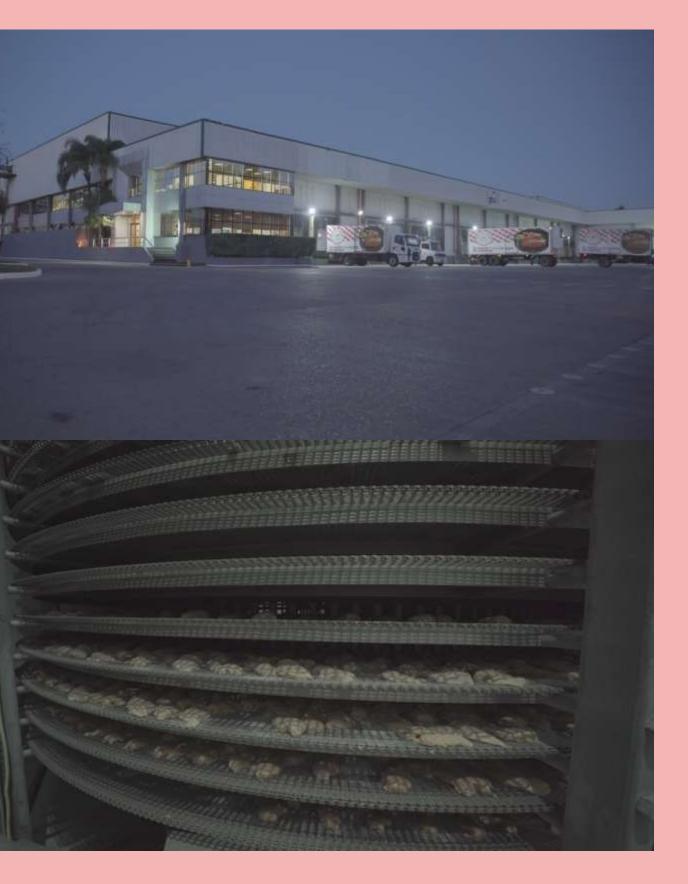
### 03.

**La China - GTA** Location: Entre Ríos Production: 180.000 · birds/day

### 06.

**SUPER - GTA** Location: Entre Ríos Production: 65.000 · birds/day





## **SUSTAINABILITY**

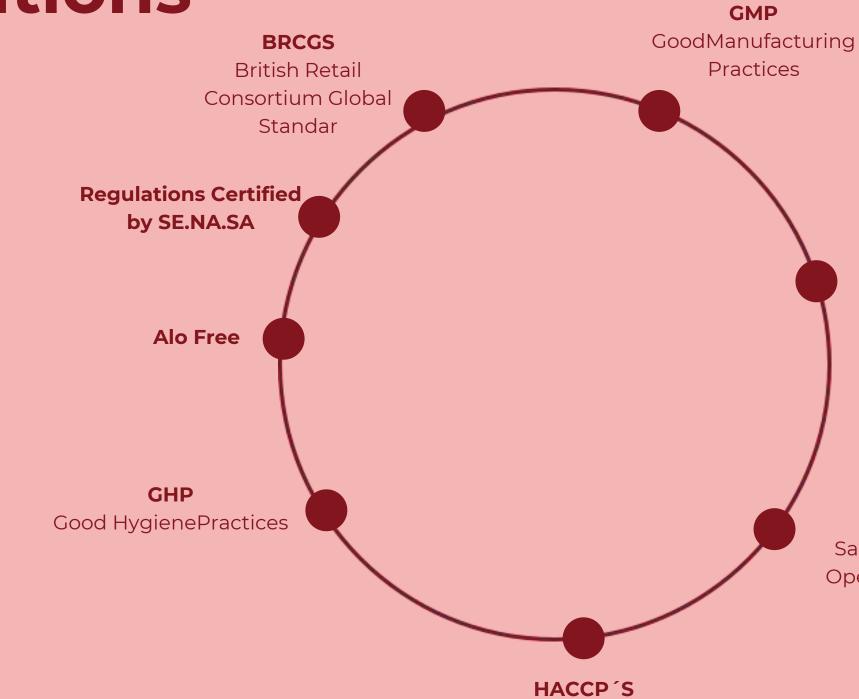
WE ARE COMMITTED TO:

- FEEDING HIGH QUALITY AND ACCESSIBLE PROTEIN TO ARGENTINA URUGUAY AND THE WORLD.
- CONSTANTLY IMPROVING OUR ENVIRONMENTAL FOOTPRINT.
- SUPPORTING OUR COMMUNITIES.
- HELPING OUR TEAM MEMBERS TO DEVELOP THEIR POTENTIAL.





## Certifications



Hazard Analysis and Critical Control Points.





Kyoto Protocol

SSOP

Sanitation Standard **Operating Procedures** 

## **INTERNATIONAL MARKET FROM ARGENTINA TO THE WORLD**

For a world that demands better food products every day, in Granja **Tres Arroyos we export 35% of our** production to the five continents. Wide acceptance of our products in more than 60 international destinations is the result of a combination between best quality products, sustainable practices andcorporate responsibility.

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## we export to more than 60 countries

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## **Chilled whole chicken with giblets**



**Content declaration - LCA Information. 1. FUNCTIONAL UNIT:** 1 kilogram of chilled chicken meat, slaughtered and with giblets, packaged, including packaging. The weight of the container is not included in the mentioned kilogram. **2.Allocation:** Mass **3.EVALUATED PERIOD:** January to December 2021 **4.Database: Agri-footprint Ecoinvent V 3.8 | Software:** SIMAPRO® 9.4 **5.Scope:** Cradle to grave





## Chilled whole chicken with giblets

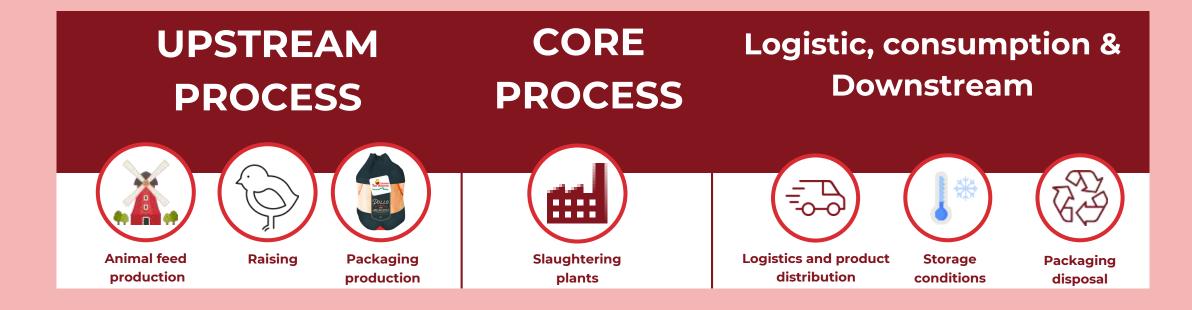
## **Nutritional facts**

NUTRITIONAL TABLE								
Porción 100 g								
	Amount per proportion	% VD (*)						
Energetic value	168 kcal = 706 kJ	8						
Carbohydra tes	0 g	0						
Proteins	17 g	23						
Total fats	11 g	20						
Saturated fats	3,4 g	15						
Trans fat	0 g							
Dietary fiber	0 g	0						
Sodium	75mg	3						

(\*) % Daily values based on a diet of 2000 Kcal or 8400 kj. Your daily values may be higher or lower depending on your energy needs







### **Production of whole chicken with giblets. - UPSTREAM PROCESS**

Animal feed production: The feed mills are located in the provinces of Entre Ríos and Buenos Aires. We have exclusive mills for breeders and others for grillers. To guarantee the quality of both the raw materials and feed, the feed mills are equipped with their own physical, chemical and quality control laboratorios microbiological.

**Raising:** The objective of re-breeding is to obtain healthy animals and of maximum quality that transfer these conditions to the baby chicks that they will produce. After this period, they are taken to laying farms to produce fertile eggs.

**Packaging Production:** Primary packaging is a printed polyethylene bag, sealed with plastic tape containing the expiry date. The Secondary packaging is a corrugated cardboard box that identifies the product through a label

We have 6 slaughtering plants : That are located in the districts of Pilar (Buenos Aires Province), Capitán Sarmiento (Buenos Aires Province), Concepción del Uruguay (Buenos Aires Province), Ezeiza (Buenos Aires Province), Esteban Echeverría (Buenos Aires Province) and in Río Cuarto (Córdoba Province). Nowadays, we are slaughtering around 710.000 birds a day among the plants, by following the most advanced and rigorous quality standards audited by National and International organizations. All plants are automated, with trailblazing technology.

### Logistic, consumption & Downstream

Logistics and product distribution: When we distribute our products to our customers, We always maintain the cold chain and take care of all conditions to ensure quality from start to finish. **Storage conditions:** At -2°C+2°C. The product shelf life is 13 days.

**Packaging disposal:** The packaging is eliminated through household waste



## **Slaughtering plants - CORE PROCESS**

# **Results of the Environment performance indicators**

Parameter			UPSTF	UPSTREAM PROCESSES		CORE PROCESSES	DC	OWNSTREAD	TOTAL	Total		
		Unit	Food production	Animal growth	Packaging production	Fridge	Product distribution	Conservation	Cooking	End of life packaging	without cooking	with cooking
Global <u>Warming</u> Potential (GWP)	Eassil	kg CO <sub>2</sub> eg	5,68E-01	3,78E-01	4,14E-02	3,64E-01	9,33E-02	3,66E-01	1,28E+00	7,91E-04	1,81E+00	3,09E+00
	Land use and land transformation	kg CO₂ <mark>eg</mark>	1,04E-03	7,24E-04	1,59E-04	6,01E-03	4,14E-05	8,77E-03	7,05E-03	7,47E-07	1,67E-02	2,38E-02
	Biogenic	kg CO₂ <mark>eg</mark>	7,34E-03	1,11E-02	1,55E-02	1,03E-02	6,54E-04	7,69E-03	7,03E-03	7,96E-06	5,27E-02	5,97E-02
	TOTAL	kg CO <sub>2</sub> eg	5,76E-01	3,90E-01	5,71E-02	3,80E-01	9,40E-02	3,82E-01	1,29E+00	7,99E-04	1,88E+00	3,17E+00
Acidification Potential (AP)		mol H* eg	2,82E-03	9,48E-04	2,17E-04	7,19E-04	6,05E-04	9,78E-04	1,90E-03	7,44E-06	6,30E-03	8,19E-03
Eutrophication potential (EP)	Aquatic freshwater	kg P 👧	8,72E-04	1,17E-05	1,22E-05	3,44E-05	1,50E-05	1,69E-05	2,64E-05	7,24E-08	9,63E-04	9,89E-04
	Aquatic marine	kg N <mark>eg</mark>	7,42E-04	3,29E-04	7,51E-05	2,03E-04	2,29E-04	1,66E-04	3,51E-04	2,58E-06	1,75E-03	2,10E-03
	Aquatic terrestrial	mol N eg	7,20E-03	3,27E-03	5,95E-04	1,95E-03	2,49E-03	1,78E-03	3,75E-03	2,83E-05	1,73E-02	2,11E-02
Photochemical oxidant creation potential (POCP)		kg NMVOC eg	2,72E-03	9,89E-04	1,84E-04	6,29E-04	6,88E-04	6,06E-04	1,47E-03	8,23E-06	5,83E-03	7,29E-03
Ozone layer depletion (ODP)		kg CFC <sub>11</sub> eg	1,34E-07	2,49E-08	2,96E-09	2,80E-08	1,98E-08	3,63E-08	1,28E-07	3,20E-10	2,46E-07	3,74E-07
Abiotic depletion potential (ADP) "*"	Metals and minerals	kg Sb <mark>eg</mark>	1,83E-06	5,76E-07	2,27E-07	1,09E-06	4,15E-07	2,14E-06	1,85E-06	1,80E-09	6,28E-06	8,13E-06
	Eassil resources	MJ, net calorific value	6,48E+00	2,84E+00	7,86E-01	3,38E+00	1,36E+00	6,40E+00	2,05E+01	2,21E-02	2,13E+01	4,18E+01
Water deprivation potential (WPD) "*"		m <sup>3</sup> world eg. deprived	6,00E-02	7,28E-02	1,98E-02	1,84E-01	4,85E-03	5,24E-01	4,23E-01	9,94E-04	8,66E-01	1,29E+00

\*Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.



# **Results of the Environment performance indicators**

Parameter		UPSTREAM PROCESSES			CORE PROCESSES	DOWNSTREAM PROCESSES				TOTAL without	TOTAL with	
		food production	Animal growth	Packaging production	Fridge	Product distribution	Conservation	Cooking	End of life packaging	cooking	cooking	
Primary energy resources Renewable	Use as energy carrier	MJ, net calorific value	2,22E-01	1,53E-01	1,73E-02	4,10E-01	1,23E-02	1,27E+00	1,04E+00	1,28E-04	2,08E+00	3,12E+00
	Used as raw, materiales	MJ, net calorific value.	9,76E-02	4,16E-01	7,61E-01	1,19E-01	5,20E-03	4,98E-03	1,01E-02	6,46E-05	1,40E+00	1,41E+00
	Total	MJ, net calorific value	3,19E-01	5,69E-01	7,79E-01	5,29E-01	1,75E-02	1,27E+00	1,05E+00	1,92E-04	3,49E+00	4,54E+00
Primary energy resources – Non- renewable	Use as energy, carrier,	MJ, net calorific value.	2,60E+00	1,91E+00	0,00E+00	1,62E+00	9,14E-01	1,87E+00	1,53E+01	0,00E+00	8,91E+00	2,43E+01
	Used as raw, materiales	MJ, net calorific value	2,76E-03	1,38E-04	1,20E-04	4,07E-03	5,82E-05	3,08E-05	9,71E-05	3,86E-06	7,18E-03	7,28E-03
	Total	MJ, net calorific value	2,60E+00	1,91E+00	1,20E-04	1,62E+00	9,14E-01	1,87E+00	1,53E+01	3,86E-06	8,92E+00	2,43E+01



## **Study results**



The extensive soil surfaces available for sowing, allow a high rotation between different crops that prevents rapid land degradation.



It consumes less fuel in preparing the soil prior to sowing. Due to the climatic conditions of the "Pampa húmeda" region, artificial irrigation is practically not used; the favorable effect is the reduction of different environmental impacts.



Intensive production with advanced technology allows a reduction in energy consumption per unit of mass of manufactured products, adding the technology used to transform effluents into usable energy to be utilized in the same plants, reducing the need for external sources while reducing the impacts of the treatment and final disposal of waste.



Our commitment is to respect and care for the environment. The company adheres to the concept of "economy" circular" which involves sharing, reusing and recycling to contribute to sustainable development.



## 19 **Study results**



The location of plants in different provinces of Argentina and within these in different regions, allows to reduce the distance of transport in the stage of transporting the manufactured products to the different marketing points as well as reducing the consumption of fuel used with the consequent drop of gas emissions.





## REFERENCES

## **GENERAL PROGRAMME INSTRUCTIONS FOR THE INTERNATIONAL EPD® SYSTEM. GPI | versión 4.0.**

## **ISO 14025:**

Environmental labels and declarations. Type III environmental declarations. Principles and procedures..

## **ISO 14040:**

Environmental management. Life cycle assessment. Principles and framework.

## ISO 14043:

Environmental management. Life cycle analysis. Interpretation of the life cycle.

## ISO 14044:

Environmental management. Life cycle assessment. Requirements and guidelines.

## ISO 14046:

guidelines.

## ISO 14067:

System



Environmental management. Water footprint. Principles, requirements and

Greenhouse gases. Carbon footprint of the products. Requirements and guidelines for its quantification.

## Website EPD International

https://www.environdec.com







Argentina

